

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
21 May 2004 (21.05.2004)

PCT

(10) International Publication Number
WO 2004/041506 A1

(51) International Patent Classification⁷:
45/56

B29C 45/33.

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(21) International Application Number:

PCT/NL2003/000764

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NL-2587 BN DEN HAAG (NL).

(22) International Filing Date:

4 November 2003 (04.11.2003)

(81) Designated States (*national*): AE, AG, AL, AM, AT (util-

(25) Filing Language:

Dutch

(26) Publication Language:

English

(30) Priority Data:

5 November 2002 (05.11.2002) NI

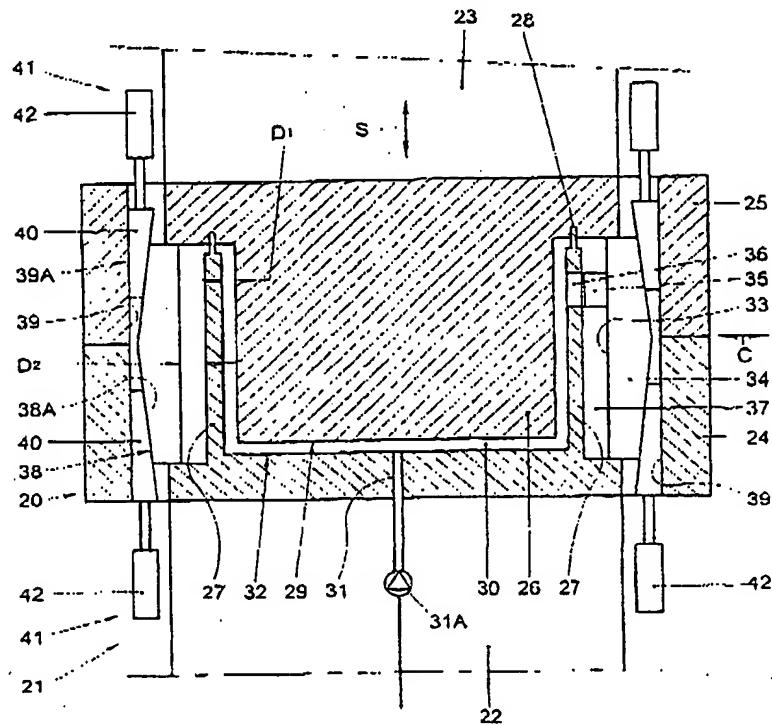
Designated States (national): AE, AG, AL, AM, AT (utility model), AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU; CZ (utility model), CZ, DE (utility model); DE, DK (utility model), DK, DM, DZ, EC, EE (utility model), EL, EG, ES, FI (utility model), FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK (utility model), SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

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(84) Designated States (*regional*): ARIPO patent (BW, GI, GM, KH, LS, MW, MZ, SD, SI, SZ, TA, UG, ZM, ZW).

[Continued on next page.]

(54) THE APPARATUS AND METHOD FOR MANUFACTURING HOLDERS, IN PARTICULAR CRATES



(S7) Abstract: The invention relates to a mold for manufacturing holders such as crates, comprising at least two mold parts, moveable relative to each other in a first direction of movement, in which at least one mold cavity is included, the mold cavity being provided on at least side with a wall part moveable in a second direction of movement moveable between a first retracted position and a second position moved forward, while the mold cavity, with said wall part in the second position, is in a desired product forming position and with said wall part in the first position has a volume greater than with said wall part in the second position, while the first and the second direction of movement mutually include an angle.

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